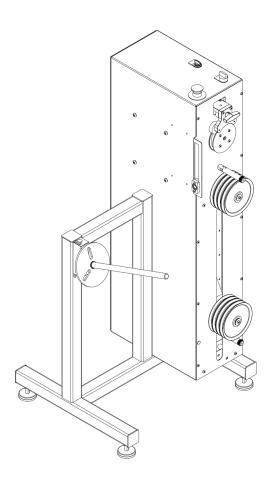


MPF-32 Wire Prefeeding System

STANDARD FEATURES

- Mechtrix Auto-Tune® proprietary prefeeder motor feed speed control system automatically adjusts the prefeeder's operating speed by monitoring the position of the accumulation pulleys.
- High/Low Speed Selector Switch for adjusting the prefeeder's sensitivity for shorter wire lengths or slower feeding job requirements
- Adjustable Back-Tension Draw Source makes up to 5m of wire immediately available
- Multi-Position Wire Reel Holding Shaft Set-Up allows for multiple wire feed paths and reel sizes.
- Electronic Interface Connector, Cable, and Relay Assembly send signals from the prefeeder to the wire processing machine if wire is not available due to a tangle or jam.
- Compatible with Most Wire Processing Machines



TECHNICAL DATA

Max Wire Reel Size & Weight:

Size: 16" (406mm) wide x Ø16" (Ø406mm)

Weight: 75lbs (28kg)
Max Pulling Force: 24lbs (9kg)
Max Wire O.D: 3/8" (9.5mm)

*Wire must be flexible enough to bend around a

Ø5" (Ø127mm) pulley

Wire Draw Source Capacity: 17ft (5m)

Top Feed Speed:

High: 10.5ft/sec (3.2m/sec) **Low:** 5.25ft/sec (1.6m/sec)

Machine Weight: 210lbs (78kg)

Motor Control System: Mechtrix Auto-Tune® System

Electrical Requirement Options:

- 115VAC, 10AMP, 60HZ- 230VAC, 10AMP, 50HZ

Wire Line Output Height: 36" (915mm)

