

Toyojamco Tooling

Toyojamco Table of Contents

Toyojamco 6W & 6W(B) Machines

Toyojamco 6W & 6W(B) Stripping Blades	Toyojamco - 2
TM-Series Stripping Blades	Toyojamco - 3
TID-Series Stripping Blades	Toyojamco - 4
Toyojamco 6W & 6W(B) SCM Style Stripping Blades	Toyojamco - 4
Contec/Sumitomo Style Toyojamco Stripping Blades	Toyojamco - 6

Toyojamco MINIC-II & MINIC-III Machines

Toyojamco MINIC Stripping Blades	Toyojamco - 6
----------------------------------	---------------

Toyojamco CPR-6W & CPR-6W(B) Machines

Toyojamco CPR-6W & CPR-6W(B) Stripping Blades	Toyojamco - 7
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Toyojamco JN02 & JN02(B) Machines

Toyojamco JN02 & JN02(B) Stripping Blades	Toyojamco - 7
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Toyojamco JN01 Machines

Toyojamco JN01 Stripping Blades	Toyojamco - 8
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Mechtrix Corporation • W147 N9461 Held Drive • Menomonee Falls, WI 53051
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Toyojamco Tooling

Toyojamco 6W & 6W(B) Machines

Used In These Machines

Toyojamco
6W & 6W(B)

Mechtrix manufactures the complete selection of stripping and cut-off blades for the Toyojamco 6W & 6W(B) Machines. Mechtrix Toyojamco Style Cut-off and Stripping Blades are made to precision standards from a specially selected tool steel to insure optimum performance and blade life and are produced using state-of-the-art manufacturing techniques. Mechtrix Toyojamco Style Stripping Blades have the Mechtrix patented feature of a cutting form which includes a perfectly formed cutting radius. The perfectly formed cutting radius insures optimum cutting of the insulation while the entry angle improves the blade's "gathering" characteristics, thus eliminating the need for wire guides. If you require assistance in selecting the appropriate size blade for your particular application or if you need blade not listed below, please consult Mechtrix.



Toyojamco 6W & 6W(B) Blades

Mechtrix Description	Mechtrix Part Number	Wire Range	OEM Part Number
A0 Stripping Blade	09384	AWG 26-28	A0
B0 Stripping Blade	09385		B0
A1 Stripping Blade	08967	0.5-1.25mm ²	A1
B1 Stripping Blade	08969		B1
A2 Stripping Blade	08968	2.0mm ²	A2
B2 Stripping Blade	08970		B2
A2-03-04 Stripping Blade	19704	3.0mm ²	A2-03-04
A3-03-04 Stripping Blade	19605		A3-03-04
A3 Stripping Blade	16948	2.0-3.0mm ²	A3
A4 Stripping Blade	09386	AWG 22-24	A4
B4 Stripping Blade	09387	0.3-0.3mm ²	B4
A4-1 Stripping Blade	13204	AWG 20	A4-1
B4-1 Stripping Blade	13205	0.5mm ²	B4-1
C1 Cut-off Blade	09388	AWG 24-30	C1
C2 Cut-off Blade	08971	0.3-2.0mm ²	C2
C2-2 Cut-off Blade	16949	3.0-5.0mm ²	C2-2



In addition to the standard replacement stripping blades for the Toyojamco CPR-6W Machines, Mechtrix also offers our BI-FORM® Stripping Blades which have a cutting or stripping form on both ends of the blade. BI-FORM® Blades offer a cost saving alternative to the standard blades since you are getting two forms in one blade blank.

Mechtrix Bi-Form® Toyojamco 6W & 6W(B) Blades

Mechtrix Description	Mechtrix Part Number	Wire Range	OEM Part Number
A2-BF Bi-Form Stripping Blade	21511	2.0mm ²	-
B2-BF Bi-Form Stripping Blade	21483		-
C2-BF Bi-Form Cut-off Blade	20419	0.3-2.0mm ²	-

Mechtrix "Toyojamco" Stripping Blades are covered by U.S. Pat. 4,630,406



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Toyojamco Tooling

Toyojamco 6W & 6W(B) TM-Series Stripping Blades

Used In These
Machines

Toyojamco
6W & 6W(B)

In addition to the standard replacement stripping blades for the Toyojamco 6W & 6W(B) Machines, Mechtrix also offers our TM-Series Stripping Blades. "TM" Series Stripping Blades incorporate a Mechtrix patented blade design which offers a compound entry angle into the cutting portion of the blade. This design feature facilitates a higher degree of circumferential cut around a wire's conductor. "TM" Series Blades offer improved performance when processing wires which require a cutting configuration which closely matches the wire's conductor diameter. This feature is of greatest benefit when processing insulations which are either very soft, very hard and thin or just very thin. Please contact Mechtrix for assistance in selecting the appropriate style and size blade for your particular application.



Mechtrix TM-Series Stripping Blades

Mechtrix Description	Mechtrix Part Number	Blade Form Diameter		OEM Part Number
		(in)	(mm)	
TM-0.4 Stripping Blade-Short	04906	0.01575	0.40	-
TM-0.4L Stripping Blade-Long	04905			-
TM-0.5 Stripping Blade-Short	04908	0.01969	0.50	-
TM-0.5L Stripping Blade-Long	04907			-
TM-0.6 Stripping Blade-Short	04910	0.02362	0.60	-
TM-0.6L Stripping Blade-Long	04909			-
TM-0.7 Stripping Blade-Short	04912	0.02756	0.70	-
TM-0.7L Stripping Blade-Long	04911			-
TM-0.8 Stripping Blade-Short	04914	0.03150	0.80	-
TM-0.8L Stripping Blade-Long	04913			-
TM-1.0 Stripping Blade-Short	04916	0.03937	1.00	-
TM-1.0L Stripping Blade-Long	04915			-
TM-1.2 Stripping Blade-Short	04918	0.04724	1.20	-
TM-1.2L Stripping Blade-Long	04917			-
TM-1.4 Stripping Blade-Short	04920	0.05512	1.40	-
TM-1.4L Stripping Blade-Long	04918			-
TM-1.6 Stripping Blade-Short	04922	0.06299	1.60	-
TM-1.6L Stripping Blade-Long	04921			-
TM-1.8 Stripping Blade-Short	04924	0.07087	1.80	-
TM-1.8L Stripping Blade-Long	04923			-
TM-2.0 Stripping Blade-Short	04926	0.07874	2.00	-
TM-2.0L Stripping Blade-Long	04925			-
TM-2.2 Stripping Blade-Short	04928	0.08661	2.20	-
TM-2.2L Stripping Blade-Long	04927			-
TM-2.4 Stripping Blade-Short	04930	0.09449	2.40	-
TM-2.4L Stripping Blade-Long	04929			-
TM-2.6 Stripping Blade-Short	04932	0.10236	2.60	-
TM-2.6L Stripping Blade-Long	04931			-
TM-2.8 Stripping Blade-Short	04934	0.11024	2.80	-
TM-2.8L Stripping Blade-Long	04933			-
TM-3.0 Stripping Blade-Short	04936	0.11811	3.00	-
TM-3.0L Stripping Blade-Long	04935			-
TM-3.2 Stripping Blade-Short	04938	0.12598	3.20	-
TM-3.2L Stripping Blade-Long	04937			-
TM-3.4 Stripping Blade-Short	04940	0.13386	3.40	-
TM-3.4L Stripping Blade-Long	04939			-
TM-3.6 Stripping Blade-Short	04942	0.14173	3.60	-
TM-3.6L Stripping Blade-Long	04941			-
TCL Cut-off Blade	09388	-	-	-



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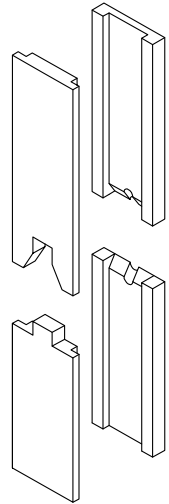
Toyojamco Tooling

Toyojamco 6W & 6W(B) TID-Series Die Type Stripping Blades

Used In These Machines

Toyojamco
6W & 6W(B)

In addition to the standard replacement stripping blades for the Toyojamco 6W & 6W(B) Machines, Mechtrix also offers our TID-Series Stripping Blades for processing difficult insulations or wire types. Mechtrix ID-Series Stripping Blades are a patented die-type or butting style stripping blade design. The "ID" designates that the blades are Interlocking Die-Type Stripping Blades which incorporate a unique modular concept for mixing and matching stripping blades, guides and supports for virtually any combination of wire conductor and insulation diameters.



ID-Series Blades are also available in a wide range of closely incremented radii sizes and are the only style of blades that form a perfectly round stripping form that is mechanically defined by the blades actually stopping against one another. The guide and support components also mechanically control not only the gathering and centering of the wire into the stripping blades but also the maximum depth that each blade can cut into the insulation during stripping. These blades are very well suited to applications such as cross-link or other exotic insulations that require extra control of the depth of cut. Please contact Mechtrix for assistance in selecting the appropriate style and size blade for your particular application.



Mechtrix TID-Series Stripping Blades

Mechtrix Description	Mechtrix Part Number	Blade Form Diameter		OEM Part Number
		(in)	(mm)	
TID-Series Blades are available in 0.1mm increments in the following sizes: TID-0.4 thru TID-9.0 Long and Short	-	-	-	-

Toyojamco 6W & 6W(B) SCM Style Stripping Blades

Used In These Machines

Toyojamco
6W & 6W(B)

Mechtrix Toyojamco SCM Style Stripping Blades are designed for processing difficult insulations or wire types in the Toyojamco 6W & 6W(B) Machines. SCM Style Stripping Blades offer improved performance when processing wires which require a cutting configuration which closely matches the wire's conductor diameter. Mechtrix SCM Style Stripping Blades are available in a range radii sizes that form a perfectly round stripping form. These blades are very well suited to applications that are very soft, very hard and thin or just very thin or cross-link or other exotic insulations that require extra control. Please contact Mechtrix for assistance in selecting the appropriate style and size blade for your particular application.

Mechtrix "TID" Series Stripping Blades are protected by U.S. Patent 5,025,687



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Toyojamco Tooling

Toyojamco 6W & 6W(B) SCM Style Stripping Blades

Used In These
Machines

Toyojamco
6W & 6W(B)



Toyojamco SCM Style Blades

Mechtrix Part Description	Mechtrix Part No.	Wire Range	OEM Part No.
SCM-A-0.3 Strip Blade	26377	-	SCM-A-0.3
SCM-B-0.3 Strip Blade	26378	-	SCM-B-0.3
SCM-A-0.5 Strip Blade	26379	-	SCM-A-0.5
SCM-B-0.5 Strip Blade	26380	-	SCM-B-0.5
SCM-A-0.85 Strip Blade	26381	-	SCM-A-0.85
SCM-B-0.85 Strip Blade	26382	-	SCM-B-0.85
SCM-A-1.25 Strip Blade	26383	-	SCM-A-1.25
SCM-B-1.25 Strip Blade	26384	-	SCM-B-1.25
SCM-A-2.0 Strip Blade	26385	-	SCM-A-2.0
SCM-B-2.0 Strip Blade	26386	-	SCM-B-2.0
SCM-A-3.0 Strip Blade	26387	-	SCM-A-3.0
SCM-B-3.0 Strip Blade	26388	-	SCM-B-3.0
SCM-A-5.0 Strip Blade	26389	-	SCM-A-5.0
SCM-B-5.0 Strip Blade	26390	-	SCM-B-5.0
SCM-A-6.0 Strip Blade	26391	-	SCM-A-6.0
SCM-B-6.0 Strip Blade	26392	-	SCM-B-6.0
SCM C1 Cut-off Blade	26393	-	SCM C1
SCM C2 Cut-off Blade	26394	-	SCM C2
SCM C2-90 Cut-off Blade	26395	-	SCM C2-90
SCM C4 Cut-off Blade	26396	-	SCM C4
SCM C4-90 Cut-off Blade	26397	-	SCM C4-90



Toyojamco SCM Bi-Form® Style Blades

Mechtrix Part Description	Mechtrix Part No.	Wire Range	OEM Part No.
SCM-A-0.3-BF Bi-Form Strip Blade	26398	-	-
SCM-B-0.3-BF Bi-Form Strip Blade	26399	-	-
SCM-A-0.5-BF Bi-Form Strip Blade	26400	-	-
SCM-B-0.5-BF Bi-Form Strip Blade	26401	-	-
SCM-A-0.85-BF Bi-Form Strip Blade	26402	-	-
SCM-B-0.85-BF Bi-Form Strip Blade	26403	-	-
SCM-A-1.25-BF Bi-Form Strip Blade	26404	-	-
SCM-B-1.25-BF Bi-Form Strip Blade	26405	-	-
SCM-A-2.0-BF Bi-Form Strip Blade	26406	-	-
SCM-B-2.0-BF Bi-Form Strip Blade	26407	-	-
SCM-A-3.0-BF Bi-Form Strip Blade	26408	-	-
SCM-B-3.0-BF Bi-Form Strip Blade	26409	-	-
SCM-A-5.0-BF Bi-Form Strip Blade	26410	-	-
SCM-B-5.0-BF Bi-Form Strip Blade	26411	-	-
SCM C2-BF Bi-Form Cut-off Blade	26412	-	-
SCM C2-90-BF Bi-Form Cut-off Blade	26413	-	-
SCM C4-BF Bi-Form Cut-off Blade	26414	-	-
SCM C4-90-BF Bi-Form Cut-off Blade	26415	-	-

Toyojamco Tooling

Contec/Sumitomo Style Toyojamco 6W & 6W(B) Stripping Blades

Used In These Machines

Toyojamco
6W & 6W(B)

Mechtrix Contec/Sumitomo Style Stripping Blades are designed for processing difficult insulations or wire types in the Toyojamco 6W & 6W(B) Machines. Contec/Sumitomo Style Stripping Blades offer improved performance when processing wires which require a cutting configuration which closely matches the wire's conductor diameter. Mechtrix Contec/Sumitomo Style Stripping Blades are available in a range radii sizes that form a perfectly round stripping form. These blades are very well suited to applications that are very soft, very hard and thin or just very thin or cross-link or other exotic insulations that require extra control. Please contact Mechtrix for assistance in selecting the appropriate style and size blade for your particular application.



Contec/Sumitomo Style Toyojamco Blades

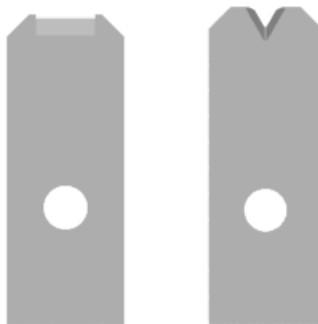
Mechtrix Part Description	Mechtrix Part No.	Wire Range	OEM Part No.
CONTEC A0.3 Strip Blade w/TiN Coating	20603-CT1	-	-
CONTEC B0.3 Strip Blade w/TiN Coating	20604-CT1		
CONTEC A0.5 Strip Blade w/TiN Coating	20601-CT1	-	-
CONTEC B0.5 Strip Blade w/TiN Coating	20602-CT1		
CONTEC A0.85 Strip Blade w/TiN Coating	20539-CT1	-	-
CONTEC B0.85 Strip Blade w/TiN Coating	20540-CT1		
CONTEC A1.25 Strip Blade w/TiN Coating	20687-CT1	-	-
CONTEC B1.25 Strip Blade w/TiN Coating	20686-CT1		
CONTEC A2 Strip Blade w/TiN Coating	20689-CT1	-	-
CONTEC B2 Strip Blade w/TiN Coating	20688-CT1		
CONTEC A3 Strip Blade w/TiN Coating	20691-CT1	-	-
CONTEC B3 Strip Blade w/TiN Coating	20690-CT1		
C2 Cut-off w/Tin Coating	08971-CT1	-	-

Toyojamco MINIC-II and MINIC-III Stripping Blades

Used In These Machines

Toyojamco
MINIC-II
MINIC-III

Mechtrix offers a complete line of blades for the Toyojamco MINIC-II and MINIC-III Machines. As with all Mechtrix blades, the Toyojamco "MINIC" Stripping Blades feature specially selected tool steels and state-of-the-art manufacturing techniques to produce a blade which is manufactured to closer tolerances than any other and ensures optimum blade performance in a wide variety of applications. The result is a blade which is longer lasting and is manufactured to closer tolerances than any blade available. For specific Toyojamco "MINIC" Stripping Blade recommendations, please contact Mechtrix.



Mechtrix Toyojamco "MINIC" Series Stripping Blades are protected by U.S. Patent 4,630,406



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Toyojamco CPR-6W & CPR-6W(B) Machines

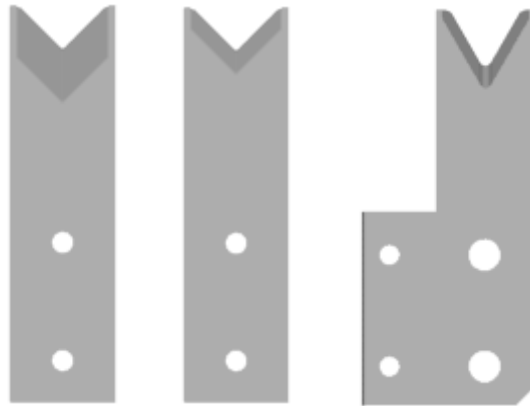
Used In These
Machines

Toyojamco
CPR-6W
CPR-6W(B)

Mechtrix manufactures the complete selection of stripping and cut-off blades for the Toyojamco CPR-6W Machines. Mechtrix Toyojamco Style Cut-off and Stripping Blades are made to precision standards from a specially selected tool steel to insure optimum performance and blade life and are produced using state-of-the-art manufacturing techniques. Mechtrix Toyojamco Style Stripping Blades have the Mechtrix patented feature of a cutting form which includes a perfectly formed cutting radius. If you require assistance in selecting the appropriate size blade for your particular application or if you need blade not listed below, please consult Mechtrix.

Toyojamco CPR-6W & CPR-6W(B) Blades

Mechtrix Description	Mechtrix Part Number	Wire Range	OEM Part Number
CPR-6W(B) Strip Blade (AWG 16-22) (700)	20860	AWG 16-22	4Y495700
CPR-6W(B) Strip Blade (AWG 16-22) (701)	20861	0.3-1.25mm ²	4Y495701
CPR-6W(B) Cut-off Blade (AWG 12-22) (615)	20858	AWG 12-22 0.3-3.0mm ²	4Y495615



Toyojamco JN02 & JN02(B) Stripping Blades

Used In These
Machines

Toyojamco
JN02 & JN02(B)

Mechtrix manufactures the complete selection of stripping and cut-off blades for the Toyojamco JN02 & JN02(B) Machines. Mechtrix Toyojamco Style Cut-off and Stripping Blades are made to precision standards from a specially selected tool steel to insure optimum performance and blade life and are produced using state-of-the-art manufacturing techniques. Mechtrix Toyojamco Style Stripping Blades have the Mechtrix patented feature of a cutting form which includes a perfectly formed cutting radius. If you require assistance in selecting the appropriate size blade for your particular application or if you need blade not listed below, please consult Mechtrix.

Toyojamco JN02 & JN02(B) Blades

Mechtrix Description	Mechtrix Part Number	Wire Range	OEM Part Number
JN02 Strip Blade (AWG 16-22) (H310)	24852	AWG 16-22	4H495310
JN02 Strip Blade (AWG 16-22) (H311)	24853	0.3-1.25mm ²	4H495311
JN02 Strip Blade (AWG 12-14) (H321)	24854	AWG 12-14	4H495321
JN02 Strip Blade (AWG 12-14) (H322)	24855	2.0-3.0mm ²	4H495322
JN02 Cut-off Blade (AWG 12-22) (H323)	24856	AWG 12-22 0.3-3.0mm ²	4H495323

Toyojamco Tooling

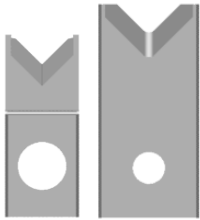
Toyojamco JN01 Stripping Blades

Used In These
Machines

Toyojamco
JN01

The Toyojamco JN01 Series Machines use a single set of "Universal" Stripping Blades to remove the insulation from the end of a wire. Mechtrix blades for the Toyojamco JN01 Machines are made to precision standards from a specially selected tool steel to insure optimum performance and blade life and are produced using state-of-the-art manufacturing techniques. The state-of-the-art manufacturing techniques are combined with patented Mechtrix technology to create perfect stripping form radii which produce the highest quality cutting tool possible.

In addition to the "Universal" Stripping Blades, Mechtrix also offers both our patented M-Series and Full Radius stripping form geometries for processing difficult insulations in the JN01 Machines. Please contact Mechtrix for assistance in selecting the appropriate style and size blade for your particular application.



Toyojamco JN01 Machines

Mechtrix Description	Mechtrix Part Number	Wire Range	OEM Part Number
JN01UV Strip Blade (H238)	20768-CT1	AWG 18-28	4H495238
JN01UV Strip Blade (H273)	26370-CT1	AWG 16	4H495273
JN01UV Strip Blade (H326)	31340-CT1	AWG 18-28	4H495326
JN01CL Cut-off Blade (H335)	23873-CT1	-	4H495335



Toyojamco JN01FU Machines

Mechtrix Description	Mechtrix Part Number	Wire Range	OEM Part Number
JN01FUWW-1.2 Strip Blade (862)	24501-CT1	AWG 14-22	4Y495862
JN01FUWW-2.8 Strip Blade (H393)	25524	AWG 12	4H495393
JN01FUWW-3.5 Strip Blade (H394)	26369	AWG 10	4H495394
JN01FU-CL Cut-off Blade (H390)	24497	-	4H495390

Mechtrix Toyojamco "JN01" Stripping Blades are protected by U.S. Patent 4,630,406 and U.S. Patent 4,577,405



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